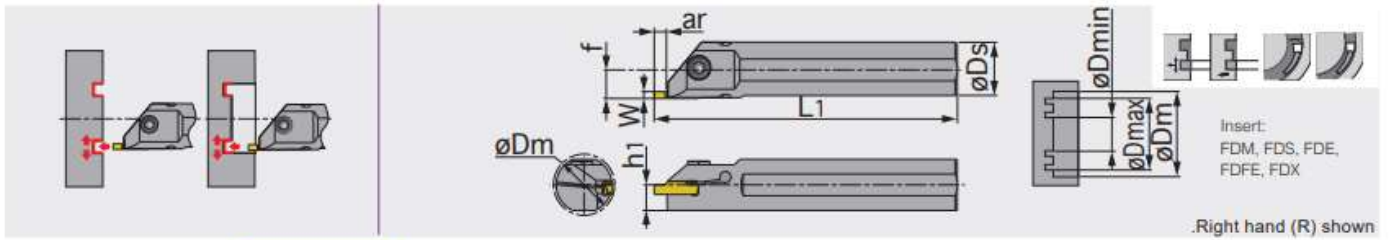


# FHIFR/L

## Toolholders for face / internal face grooving & turning



Description	W	Seat size	ar	øDs	h <sub>1</sub>	L <sub>1</sub> <sup>(1)</sup>	f
FHIFR/L16-4T05-D17	0.118, 0.157	4,3	0.197 (5.00)	1.000 (25.40)	0.461 (11.71)	8.000 (203.20)	0.531 (13.49)
FHIFR/L20-4T05-D22	0.118, 0.157	4,3	0.197 (5.00)	1.250 (31.75)	0.585 (14.86)	10.000 (254.00)	0.492 (12.50)
FHIFR/L16-5T05-D17	0.197, 0.236	6,5	0.197 (5.00)	1.000 (25.40)	0.461 (11.71)	8.000 (203.20)	0.676 (17.17)
FHIFR/L20-5T05-D22	0.197, 0.236	6,5	0.197 (5.00)	1.250 (31.75)	0.585 (14.86)	10.000 (254.00)	0.637 (16.18)

(1) "f" value is calculated with groove width "W" shown in the table.\*\*

### Inch SPARE PARTS



Designation	Clamping screw	Wrench
FHIFR/L16-4T05-D17	CM6X1X16-A	P-5
FHIFR/L20-4T05-D22	CM6X1X20-A	P-5
FHIFR/L16-5T05-D17	CM6X1X16-A	P-5
FHIFR/L20-5T05-D22	CM6X1X20-A	P-5

Insert seat size	Min. bore dia. øDm		Insert seat size	øDmin			øDmax
	øDs = 0.984"	øDs = 1.259"		FDM, FDS	FDE	FDFE, FDX	
3	1.035	1.311	3	2.126	1.732	0.787	∞
4	1.055	1.331	4	1.339	1.654	0.709	∞
5	1.035	1.311	5	1.929	1.969	0.787	∞
6	1.055	1.331	6	1.811	1.890	0.709	∞